



Side View of Dyeing & Finishing Mill

GuangYe Knitting, a fabric manufacturer since 1986, produces knitted fabrics ideal for underwear, swimsuit, sportswear, casual wear like T shirt, polo shirt, tank top, legging, brief etc.

Professional China Mainland Knitted Fabric Supplier

GuangYe was established in 1986. Since that point, we have been one of the main China mainland fabric suppliers. With a capability of over 77,000 square meters operating area and nearly 100 circular knitting machines, plus 20 pre-setting machines, we provide knitting fabric also dyeing & finishing process to control the fabric price and quality for our clients. Our dyeing & finishing mill specializes in dyeing both synthetic fabrics and staple yarn fabric.

We purchase yarn from US, Australia, China etc. Our fabric uses the following yarns : bamboo, silk, cotton, rayon, modal, polyamide, recycled polyester, CVC, TC, modal and cotton etc.



Face View of Dyeing & Finishing Mill



Face View of Knitting Mill

Fabric Supplier Focusing on Development and Material

We could offer the following knitting structures : single jersey, rib 1x1, rib 2x2, waffle, interlock, pique, jacquard, feeder stripe or auto stripe, crepe, scuba etc.

GuangYe knows the market requirements and it focuses on material procurement, market and product development as well as other adjacent tasks as you go alone.

Printing options GuangYe could do : all-over-print or panel print. Our printers use pigment dyes, reactive dyes and disperse dyes. We could do heat-transfer and burn-out, sublimation print either digitally or off-set. Our screen printers work with water-based inks, rubber-based inks, discharge ink, foil, reflective and glitter inks.



Knitting Machine Operation Area

Fabric Supplier Focusing on Human Being and Ecosystem

Functional Fabric Options :
Antimicrobial Treatment, Quick Drying-Wicking, UV Sun Protection, Antistatic Treatment, Anti-abrasion etc.

GuangYe always focus on quality, this is a primary concern for us and always has been. While GuangYe has always strived for environmentally sustainable business practices, recognizing them not just as a trend, but also the industry' s certain future, we have the GRS certification and OEKO-TEX 100 to support our environmental vision.



Fabric Dyeing Operation Area



Fabric Setting Operation Area



Fabric Test Lab



Color Assessment Lab



Finished Fabric



Dyeing Operation Area



Cotton Fabric Singeing Machine



BENNINGER Cold Dye Machine



Color Swatch Machine



DANI Dyeing Machine

Shantou Guangye Knitting Co., Ltd.
Dongyanggouyang, Huanguang Residential
Committee,
Gurao Town, Chaoyang District
515159 Shantou City - Guangdong
Province, CHINA



CENTEXBEL
TECHNOLOGIEPARK 70
9052 ZWIJNAARDE, BELGIUM

Certificate OEKO-TEX® STANDARD 100

Shantou Guangye Knitting Co., Ltd.

is granted the OEKO-TEX® STANDARD 100 certification
and the right to use the trademark.

SCOPE

Knitted fabrics made of cotton/spandex, viscose from bamboo fiber/spandex, modal/polyamide/spandex, bleached or piece-dyed (with reactive, acid dyestuffs) and finished – exclusively produced from material certified according to OEKO-TEX® STANDARD 100

PRODUCT CLASS

II (products with direct contact to skin) – Annex 6



This certificate 2311263 is valid until 30.11.2024.

SUPPORTING DOCUMENTS

- ✓ Test report : 3959
- ✓ Declaration of conformity in accordance with EN ISO 17050-1 as required by OEKO-TEX®
- ✓ OEKO-TEX® Terms of Use (ToU)


Stijn Devaere
Certification Officer

Further compliance information (REACH, SVHC, POP, GB18401 etc.) can be found on oeko-tex.com/en/faq.
The certificate is based on the test methods and requirements of the OEKO-TEX® STANDARD 100 that were in force at the time of evaluation.

Zwijnaarde, 2023-11-13

OEKO-TEX Service GmbH Genferstrasse 23, CH-8002 Zurich



English Version

汕头广祥针织有限公司
潮阳区谷饶镇华光居委会工业区东洋沟洋
515159, 汕头市 - 广东省, 中国



CENTEXBEL
TECHNOLOGIEPARK 70
9052 ZWIJNAARDE, BELGIUM

Certificate OEKO-TEX® STANDARD 100

Shantou Guangye Knitting Co., Ltd.

获得 OEKO-TEX® STANDARD 100 认证
及商标使用许可权

认证范围

针织面料, 由棉/氨纶, 竹粘胶/氨纶, 莫代尔/锦纶/氨纶制成, 漂白, 匹染(使用活性, 酸性染料)以及后整理; - 生产时所使用的原材料均是通过 OEKO-TEX® STANDARD 100 认证过的材料

产品级别

II (直接接触皮肤类产品) - 附录 6



证书 2311263 有效期至 30.11.2024.

支持文件

- ✓ 测试报告 : 3959
- ✓ 符合 EN ISO 17050-1 标准的 OEKO-TEX® 符合性声明
- ✓ OEKO-TEX® 使用条款 ToU


Stijn Devaere
Certification Officer

更多法规符合性信息 (REACH, SVHC, POP, GB18401 等) 可在 oeko-tex.com/en/faq 查看。
认证基于 OEKO-TEX® STANDARD 100 评估时生效的测试方法及要求。

Zwijnaarde, 2023-11-13

OEKO-TEX Service GmbH Genferstrasse 23, CH-8002 Zurich



Chinese Version

SGS-CSTC Standards Technical Services Co., Ltd.
16/F Century Yuhui Mansion, No.73 Fucheng Road, Haidian District, Beijing, 100142, China
www.sgsgroup.com.cn



Scope Certificate

Scope Certificate Number: SGC-GRC00227-GRS-2022-06

SGS-CSTC Standards Technical Services Co., Ltd.
certifies that

Shantou Guangye Knitting Co., Ltd.
License Number GRC00227

Dongyanggouyang, Huangang Residential Committee, Guraao Town, Chaoyang District, Shantou City,
Guangdong Province, China
has been audited and found to be in conformity with the

Global Recycled Standard (GRS)
- Version 4.0 -

Product categories mentioned below (and further specified in the product appendix) conform with the standard(s):

Dyed fabrics (PC0025), Greige fabrics (PC0026)

Process categories carried out under responsibility of the above mentioned organization for the certified products cover:

Knitting (PR0015), Dyeing * (PR0008), Packing (PR0020), Warehousing, distribution (PR0031),
Trading (PR0030)

*The processes marked with an asterisk may be carried out by subcontractors.

This certificate is valid until: 2023-07-20

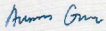
Audit criteria: Global Recycled Standard V4.0, Content Claim Standard 3.0, Textile Exchange Standards Claims Policy

Place and Date of Issue
Shanghai, 2022-07-21

Stamp of Certification Body

Standard

Aurora Guan




Certification Body Licensed by: Textile Exchange - Licensing Code: CB-SGC
Certification Body Accredited by: IOAS - Accreditation Number: 141
Inspection Body: SGS-CSTC Standards Technical Services Co., Ltd.
Auditor(s): GRC-AUDTOR-020

This scope certificate provides no proof that any goods delivered by its holder are GRS certified. Proof of GRS certification of goods delivered is provided by a valid transaction certificate (TC) or equivalent covering them.
The issuing body may withdraw this certificate whenever it is discovered that declared conformity is no longer guaranteed.
To authenticate this certificate, please visit www.TextileExchange.org/certificates.

SGS-CSTC Standards Technical Services Co., Ltd.
16/F Century Yuhui Mansion, No.73 Fucheng Road, Haidian District, Beijing, 100142, China
www.sgsgroup.com.cn



Scope Certificate Number: SGC-GRC00227-GRS-2022-06 (continued)
Shantou Guangye Knitting Co., Ltd.
Global Recycled Standard (GRS) V4.0

Under the scope of this certificate, the following products are covered.

Products Appendix

Product Category	Product Details	Material Composition	Standard (Label Grade)	Facility Number
Dyed fabrics (PC0025)	Knitted fabrics (PD0058)	20-100% Recycled pre-consumer Polyamide (Nylon) (RM0184) + 80-0% Elastane (spandex) (RM0160)	GRS (GRS) or GRS (No Label)	GRC00227-01 1173470
Dyed fabrics (PC0025)	Knitted fabrics (PD0058)	100% Recycled pre-consumer Polyamide (Nylon) (RM0184)	GRS (GRS)	GRC00227-01 1173470
Greige fabrics (PC0026)	Knitted fabrics (PD0058)	100% Recycled pre-consumer Polyamide (Nylon) (RM0184)	GRS (GRS)	GRC00227-01
Greige fabrics (PC0026)	Knitted fabrics (PD0058)	20-100% Recycled post-consumer Polyester (RM0185) + 80-0% Elastane (spandex) (RM0160)	GRS (GRS) or GRS (No Label)	GRC00227-01
Greige fabrics (PC0026)	Knitted fabrics (PD0058)	20-100% Recycled pre-consumer Polyamide (Nylon) (RM0184) + 80-0% Elastane (spandex) (RM0160)	GRS (GRS)	GRC00227-01

Place and Date of Issue
Shanghai, 2022-07-21

Stamp of Certification Body

Standard



Aurora Guan



面料编号: Item No.:	GY3083-XF (棉涤仿丝光珠地)
成分: Composition:	50%Cotton纯棉 50%Polyester涤
幅宽: Width:	185cm
克重: Weight:	175gsm
纱线支数: Yarn count:	



Global Recycled Standard
OEKO-TEX®
STANDARD 100
21C00022 CERTICOCOT

Item No.:	WJ072 (40/30消光高弹)
Composition:	82%Nylon 18%spandex
Width:	160cm
Weight:	130gsm
Yarn count:	40/30D



Global Recycled Standard
OEKO-TEX®
STANDARD 100
21C00022 CERTICOCOT

Item No:WJ095
Composition:85%Nylon 15%Spandex
Width:142cm
Weight:185gsm
Design: drop needle 4x2




Global Recycled Standard
OEKO-TEX®
STANDARD 100
21C00022 CERTICOCOT

Item No.:	WJ099 (锦垂点)
Composition:	84%Nylon 16%Spandex
Width:	150cm
Weight:	145gsm
Yarn count:	40/34F 20D / 20D



Global Recycled Standard
OEKO-TEX®
STANDARD 100
21C00022 CERTICOCOT

Item No:WJ336
Composition:86%Nylon, 14%Spandex
Width:170cm
Weight:180gsm



Global Recycled Standard
OEKO-TEX®
STANDARD 100
21C00022 CERTICOCOT

面料编号:	WJ408
Item No.:	(160D/70N仿棉)
成分:	85.4%Nylon 锦纶
Compositio	14.6%Spandex氨纶
幅宽:	170cm
克重:	290-300gsm
Weight:	
纱线支数:	160D锦纺棉 70D
Yarn count:	



Global Recycled Standard
OEKO-TEX®
STANDARD 100
21C00022 CERTICOCOT

Item No: WM178
 Composition: 95% Rayon 5% Spandex
 Width: 175cm
 Weight: 180gsm
 Yarn count: 40S/20D



OEKO-TEX®
 Global Recycled Standard
 STANDARD 100

Item No: WM594
 Composition: 95% bamboo viscose 5% Spandex
 Width: 175cm
 Weight: 170gsm
 Yarn count: 40S/30D



OEKO-TEX®
 Global Recycled Standard
 STANDARD 100

Item No.:	WJ369 (20/20 锦圆光)
Composition:	71%Nylon 29%spandex
Width:	140cm
Weight:	90gsm
Yarn count:	20/16F 20D




Item No.:	WM075 (40支人棉蚕丝孔点)
Composition:	93%蚕丝 2%Polyester 5%Spandex
Width:	180cm
Weight:	140gsm
Yarn count:	40S 30/12F 20D



面料编号: Item No.:	MM139 (棉罗口布)
成分: Composition:	96%Cotton 棉 4%Spandex氨纶
幅宽: Width:	包边 170cm
克重: Weight:	260gsm
纱线支数: Yarn count:	32S/1



Item No:WJ049
Composition:91%Nylon 9%Spandex
Width:160cm
Weight:160gsm
Yarn count:70/48F+20D



面料编号: Item No.:	WJ379 (4030N半光高弹36F)
成分: Composition	82%Nylon 锦纶 18%Spandex氨纶
幅宽: Width:	实用150cm
克重: Weight:	145gsm
纱线支数: Yarn count:	40/36F 30D



Item No:WJ316
Composition:91%Nylon 9%Spandex
Width:160cm
Weight:165gsm
Yarn count:70/48F+20D

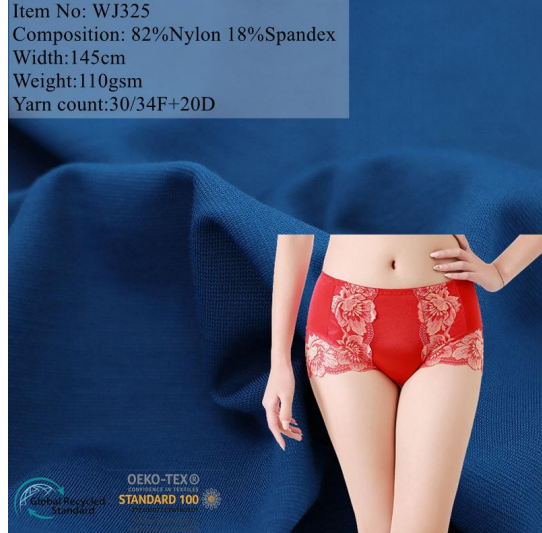


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Global Recycled Standard
STANDARD 100

Item No.:	WJ072 (40/30消光高弹)
Composition:	82%Nylon 18%spandex
Width:	160cm
Weight:	130gsm
Yarn count:	40/30D



Item No: WJ325
Composition: 82%Nylon 18%Spandex
Width:145cm
Weight:110gsm
Yarn count:30/34F+20D

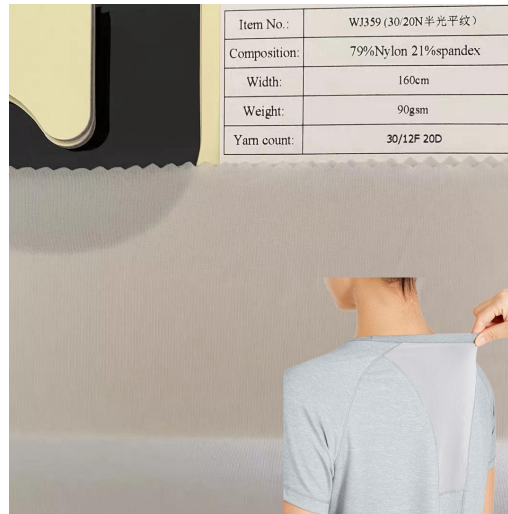


OEKO-TEX®
Global Recycled Standard
STANDARD 100

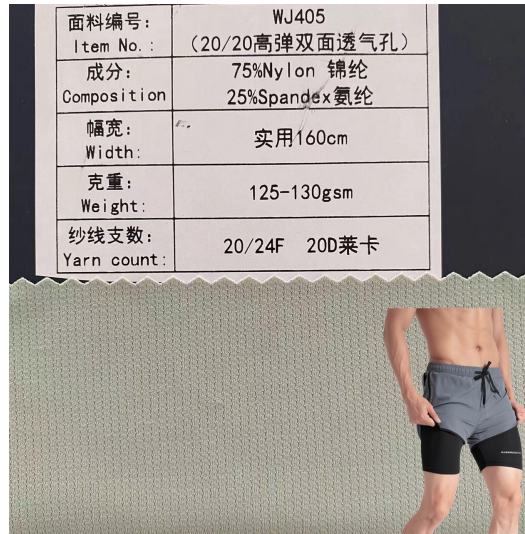


Shantou GuangYe Knitting Co., Ltd - Fabric for Sports Wear

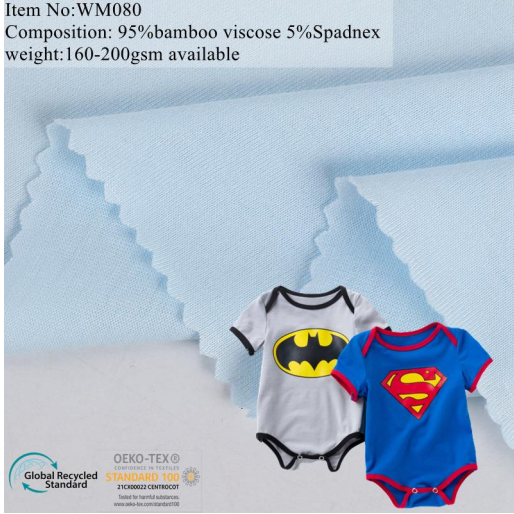
Item No:WJ041
 Composition:62%Nylon 38%Spandex
 Width:145cm
 Weight:256gsm
 Yarn count:30D/40D



Item No: MJ235
 Composition:83%Nylon 17%Spandex
 Width:165cm
 Weight:180gsm



Item No: WM080
 Composition: 95%bamboo viscose 5%Spadnex
 weight:160-200gsm available



Item No: WM178
 Composition: 95% rayon 5% spandex
 Width:175cm
 Weight:180gsm
 Yarn count:40S/20D



Item No: WM726
 Composition:95%Modal 5%Spandex
 Weight:200gsm
 Design: rib 1x1



Global Recycled Standard

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 Tested for harmful substances.
 www.oeko-tex.com/standard100

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面料编号: Item No.:	WJ372 (70/70N消光泳)
成分: Composition	75%Nylon锦纶 25%Spandex氨纶
幅宽: Width:	170cm
克重: Weight:	220gsm
纱线支数: Yarn count:	70D/48F 70D



面料编号: Item No.:	WJ 0716 (N皱皱布)
成分: Composition:	93%Nylon锦纶 7%Spandex氨纶
幅宽: Width:	110cm
克重: Weight:	260gsm
纱线支数: Yarn count:	140D /40D



Item No: JJ015
Composition:80%Nylon 20%Spandex
Width:160cm
Weight:190gsm





GY KNITTING

Shantou GuangYe Knitting Co., Ltd - Partially Cooperated Brands

familyshop

ChicFrance

sloggi

PALMERS

INTIME[®]
Lingerie

FILA
UNDERWEAR

OYSHO

YOUCOM

laPolar.

STEFFY

PEP&CO

F·I·X
ShapeWear

Saisamorn[®]

sorella

DAIZ

Headquater Add: Qianjin Road, Huaguang Industrial Area, Gurao Town, Chaoyang District, Shantou City, Guangdong Province, China 515159

Vietnam Office Add: C19 – ô số 12, khu C khu đô thị hai bên đường Lê Trọng Tấn Dương Nội huyện Hà Đông Hà Nội.

Website: <https://www.st-gyknitting.com/>

Contact: Ele Zhang

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